



□ Installation Guide — 90° Mounting Support for Princecraft Rail

Product: AS101-090-001 — Compatible with JAC Marine JP100 mounts. Contenu de l'emballage

Qty	Part Name	Part Code
1	Mounting Plate	P101-140-001
1	Protection Plate	P103-101-001
2	Clamping Bolts	SA107-100-000
2	T-Nuts	P104-000-000
3	Flat Head Screws 1/4" x 1"	FH0250-100 S-S
2	Flat Head Screws 1/4" x 7/8"	FH0250-088 S-S
2	S/S Washers 0.250	WAS0250-S-S

Required Tool: 5/32 Allen key (hex key). No drilling required if openings are already present in the Princecraft rail.

Initial Assembly

- Attach the mounting plate (P101-140-001) and protection plate (P103-101-001) together using two 1/4" x 7/8" screws (FH0250-088 S-S). Then fasten this assembly to the main plate (SA101-110-000) or an extension plate using three 1/4" x 1" screws (FH0250-100 S-S).
- Locate existing openings in the Princecraft rail, generally found at the rear and front of the boat. If the front rail is closed, openings can be added and neatly sealed afterward using optional finishing pieces.
- Insert the two T-nuts (P104-000-000) into the rail through the chosen opening. These nuts can remain in place permanently, and additional ones can be added in advance for quicker repositioning.
- Align the holes of the assembled 90° mount with the threaded holes of the inserted T-nuts. They fit into the groove of the protection plate for proper centering. Secure the mount firmly using the two clamping bolts (SA107-100-000), placing a stainless washer (WAS0250-S-S) between each bolt and the mounting plate.

- The mount is now securely installed and ready to receive the JAC Marine support.

Caution

- Remove the support during navigation to avoid any damage.
- Remove the main plate and 90° mount when not in use or when the boat is out of the water. It is strongly recommended to completely remove the main plate and 90° mount before road transport, storage, or any period of inactivity. Since this part extends beyond the boat's edge, it could catch or be hit during handling or movement, potentially damaging the boat or the mount.
- Use AP100- 090- 004 Storage Clips to secure the support (pole) inside the boat during transport or when not in use.

AS101-090-001 MONTAGE 90 DEGRÉS PRINCECRAFT

